

## 8"-14" Pipe Facing Machine TECHNICAL SPECIFICATIONS AND FEATURES



Length (8"-10") 93 1/2" (2374.9mm) (12"-14") 94 1/2" (2400.3mm)

Width (8"-10") 61 1/2" (1562.1mm) (12"-14") 61 1/2" (1562.1mm)

Height Min Height 60 7/16" (1535.1mm)

Max Height 75 7/16" (1916.1mm)

Weight (8"-10") 3250 lbs (1477.27 kg) (12"-14") 3300 lbs (1522.75 kg)

Operating Pressure Rotation: 2000psi @ 40gpm max

Feed: 600psi @ 2gpm max

Clamp: 350psi

Cutting Speed 226 Surface Feet @ 100 rpm - 8" Pipe

281 Surface Feet @ 100 rpm - 10" Pipe 334 Surface Feet @ 100 rpm - 12" Pipe 367 Surface Feet @ 100 rpm - 14" Pipe

## Features / Advantages

- Interchangeable clamping sections each section can clamp up in at least two different pipe sizes
- Easily adapts to any bevel configuration including modified "J" bevel for automatic welding
- Brush adapters clean the inside and outside of the pipe during facing operation
- Parker PrestoLok Fittings
- Variable hydraulic feed with fast feed option
- Counter clockwise rotation (facing the flywheel)
- Precise feed control for metering depth of cut
- Dovetail Gibb design tool block to reduce chatter